

# Work Order ID 53449

November 6, 2009 8:14:58 AM



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Item ID:	D2570	Accept		Setup	Start	
Revision ID:	B				Stop	
Item Name:	Bushing					
Start Date:	13/11/2009	Start Qty:	300.00		Cust Item ID:	
Required Date:	13/11/2009	Req'd Qty:	300.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	09/11/07	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D2570	Rev B								
100	Hardinge CNC LATHE SMALL	0.00				314			
	Hardinge	0.00				<del>148</del>			
Hardinge CNC Lathe Small	Memo								
	Machine as per folio FA258□Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00				314			
	QC	0.00				<del>148</del>			
Quality Control	Memo								
120	QC8- Inspect parts - second check	0.00				314			
	QC	0.00				<del>148</del>			
Quality Control	Memo								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09/11/09	100	USED 304 INSTEAD OF 303 RAN OUT OF 303 Batch: 303 L B112567 Batch 304: B109508 : B109571	SN	09/11/12		09/11/09 per 08/10/12	8 62/11/10

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
		USED 304 INSTEAD OF 303, RAN OUT OF MAT'L	09/11/09 per 08/10/12	ACCEPTABLE			09/11/09 per 08/10/12	MIA 09/11/12

NOTE: Date & initial all entries

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Item ID: D2570

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bushing

Start Date: 13/11/2009 Start Qty: 300.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 300.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

9/11/16

3140

SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/16

ME

09-11-16

# Picklist Print

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1

Work Order ID: 53449



Parent Item: D2570RevB



Parent Item Name: Bushing

Start Date: 13/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 300.00

Required Qty: 300.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	85.4767	24.3474			



303 Round Bar 0.750



Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

MAT

85.47667895

107077

0

107857

18.121579

108220

10.69

108877

14.41

110166

10.16

110680

9.29

111323

7.9301

112567

14.875

113134

111 parts

5.624 8/10/11/09

304 R Loo B 109508 → 3 RT

43 parts

B 109541

SA 09/11/09

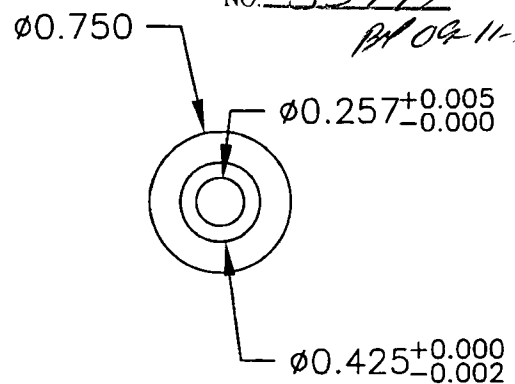
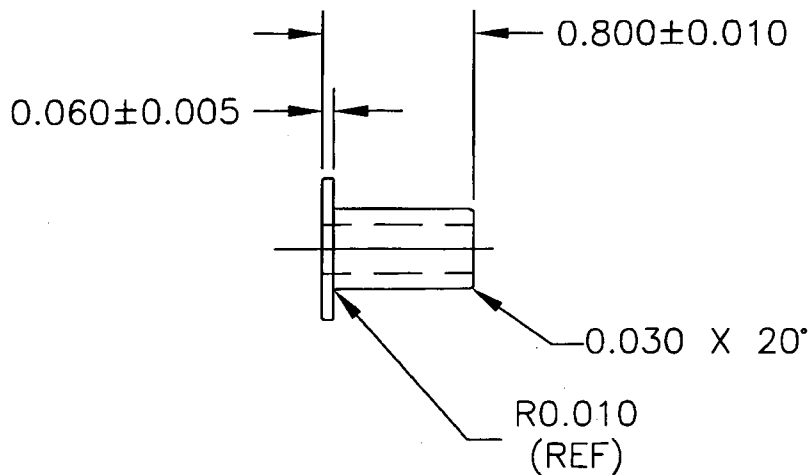


**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

**RELEASED**  
07.06.28

STANDARD  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 53419  
*PH 09-11-6*

**D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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